

Modular-mounting Check Valve, 6 mm Pilot-operated Series SREZ ...



- 350 bar, 60 l/min,
- · Pilot-operated

- Closure of the service line(s) with near zero leakage
- With ISO 4401 / CETOP R35H size 3, NFPA D03, DIN 24 340 A6 interface

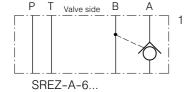
Description

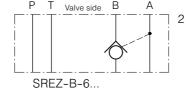
These self-piloting modular check valves are designed for use in stacking assemblies. They ensure closure of the service line with near-zero leakage, and therefore block the effects of: a) external forces on the actuator

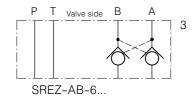
b) various leakages across the directional valve.

The directional valve used must connect both service lines A and B to Tank T in its middle position (spool type G) to ensure that the check valve pilot piston is fully unloaded. its middle position (spool type G) to ensure that the check valve pilot piston is fully unloaded. Orings partially recessed in counterbores ensure efective hydraulic sealing at the lower valve interface.

2. Symbols







3. Main characteristics

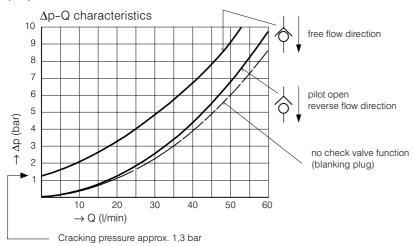
Designation		pilot-operated check valve
Design		dual poppet / seat construction
Mounting method		modular mounting design (sandwich)
Size		ISO 4401 size 03 interface, nominal 6 mm
Weight	kg	1,20
Mounting attitude		unrestricted, but see symbol plate
Flow direction		see symbols
Operating pressure range in P, A, B and T	bar	350
Cracking pressure (approx.)	bar	1,3, see Δp-Q curve
Area ratio		1:6
Flow rate, Qmax	l/min	60, see Δp-Q curves
Fluids		HL and HLP hydraulic oils to DIN 51 524; for other fluids, please consult BUCHER
Fluid temperature range	°C	-25 +80
Ambient temperature	°C	-25 +80
Viscosity range	mm ² /s (cSt)	10 650, recommended 15 250
Minimum fluid cleanliness level		18/14 to ISO 4406 / CETOP RP70H; 8 9 to NAS 1638

Replaces: R-18c 1/3 Classification: 430.10.66.22 Reference: 400-P-466101-E-c/03.04

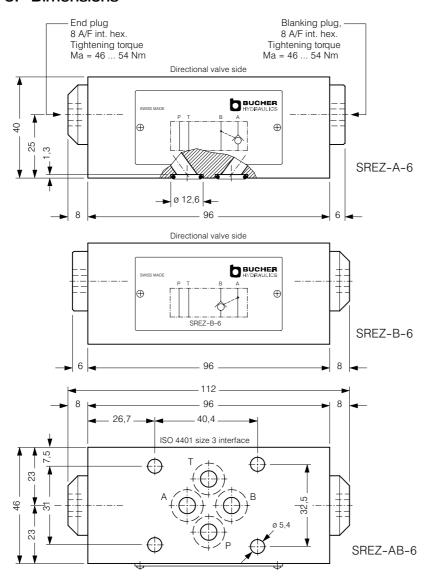


4. Performance graphs

Measured with oil viscosity 33 mm²/s (cSt)



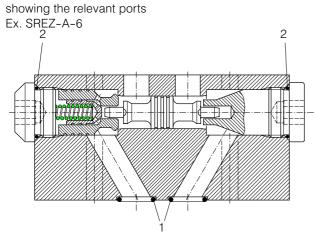
5. Dimensions



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6. Schematic section



Seal kit no. DS-032, comprising:							
ltm.	Qty.	Description	Size				
1	4	O-ring no. 012	Ø 9,25 x 1,78 N90				
2	2	O-ring no. 017	Ø 17,17 x 1,78 N90				

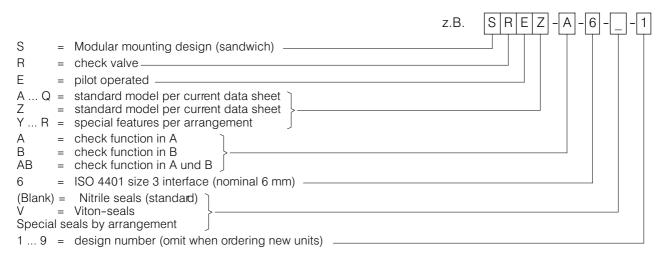
7. Installation and servicing

All installation and servicing must be to mount the valve the correct way up.

Do not confuse the flat surface (direc- should by thoroughly oiled or greased personnel only. At Installation, be sure O-ring counterbores (actuator side). When changin seals, the new seals the end plug and the blanking plug.

carried out with care, and by qualified tional valve side) and the surface with before fitting them to the valve. Use the correct tightening torque when fit-ting

8. Ordering code



9. Related data sheets

Old no. New no.

i-31 400-P-030501-E DIN 24 340 A6 interface

BUCHER HYDRAULICS

www.bucherhydraulics.com

Germany	France	Netrierianus	UK	USA
Phone +49 7742 85 20 Fax +49 7742 71 16 info.de@bucherhydraulics.com	Phone +33 389 64 22 44 Fax +33 389 65 28 78 info.fr@bucherhydraulics.com	Phone +31 79 34 26 24 4 Fax +31 79 34 26 28 8 info.nl@bucherhydraulics.com	Phone +44 24 76 35 35 61 Fax +44 24 76 35 35 72 info.uk@bucherhydraulics.com	Phone +1 262 605 82 80 Fax +1 262 605 82 78 info.wi@bucherhydraulics.com
Switzerland	Italy	Austria	China	Product Center (Elevator)
Phone +41 33 67 26 11 1 Fax +41 33 67 26 10 3 info.ch@bucherhydraulics.com	Phone +39 0522 92 84 11 Fax +39 0522 51 32 11 info.it@bucherhydraulics.com	Phone +43 6216 44 97 Fax +43 6216 44 97 4	Phone +86 10 64 44 32 88 Fax +86 10 64 44 32 35 info.bi@bucherhydraulics.com	Phone +41 41 757 03 33 Fax +41 41 757 16 49 info.nh@bucherhydraulics.com

We reserve the right of modification without notice.

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